

Blow Fill Seal Sales and Services

For over 19 years HealthStar has been a leading supplier in the Blow/Fill/Seal Arena. Some years ago we sold our new equipment manufacturing facility, but HealthStar has once again returned to the blow/fill/seal market place. We have the capability of providing molds, machine upgrades, deflashing systems, as well as used and reconditioned blow/fill/seal machines. Our range includes machines for large IV bottles to small ampoule containers. Below is a list of machines by ALP and Weiler which reflects current inventory and similar models we can expect to carry in the near future.

- Model 301B – 8 cavity vial 5-10ml w/mold
- Model 302 – 5 cavity w/ 250, 500 and 1000 ml molds
- Model 624 – 20 cavity vial 5-10ml no molds
- Model 303 – 4 cavity large bottle IV 1000ml with 1 mold
- Model 303 – 5 cavity large bottle IV 500 ml with 1 mold
- Model 303 – 8 cavity small bottle IV 100 ml no molds

Blow/Fill/Seal Rebuilding Services

HealthStar can provide the following rebuilding services for BFS machines:

Filling System: Complete upgrade with stainless steel contact parts designed for specific applications and install new product filter housing(s). Air System: New piping of air system as required with new filter housings Extruder/Parison Head: Rework or replace barrel and screw, install new motor and drive, and/or rebuild existing new parison to meet new application.

Takeout/Deflashing

Assembly: Build a patented top deflasher into the machine for smooth operation Guards and Safety: Complete safety interlocks with hydraulic lock-out and quick pressure dump. Additional guards incorporated where needed. Manual function security code through PLC for manual operation

Electrical Upgrade: Full PLC machine control with plasma touch screen interface and user friendly prompts for easy and precise control.

General Upgrade: All hydraulic cylinders, vacuum valves, power pack and carriage can be fully rebuilt or replaced.

Mold: Complete mold building and mold design available to meet any container specification

Installation and Warranty: Each rebuilt machine carries a 180-day warranty with inplant startup and training

Complete mold manufacturing and design services

Ask Us What We Can Do For You!

With over 25 years of experience in the industry we know what you need. Contact a sales representative today at 1-800-LIKE-NEW or email info@healthstaronline.com to find out how we can help serve your blow/fill/seal needs! Click [here](#) to receive inventory announcements via email.